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SUPERINTENDENT



Cartersville
School System

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FLOYD BRAID
CAROLYN JOHNSON
TIMOTHY CHASON

KENNETH CLOUSE, Ed.S.
ASSISTANT SUPERINTENDENT

REQUEST FOR PROPOSAL

November 2, 2017

Dear Gentlemen:

The Cartersville School System invites you to submit a proposal on the following items.

Cartersville High School Band Uniforms

Return your sealed pricing bid clearly marked **on the outside of the envelope or package to:**

**Dr. J. Howard Hinesley,
Superintendent
Cartersville School System
RFP #0400-1102-225 ENCLOSED
P.O. Box 3310, 15 Nelson Street
Cartersville, Georgia 30120**

no later than 2:00 p.m., Thursday, November 30, 2017.

The Cartersville School Board reserves the right to accept and/or reject any and all bids.

We invite your participation.

Sincerely,

J. Howard Hinesley, Ed. D.
Superintendent

Enclosures

INSTRUCTION TO VENDORS

1. Bids are due no later than 2:00 PM., Thursday, November 30, 2017.
2. Vendors may submit a bid on items comparable to specifications indicated, but item documentation must be submitted.
3. Bids must be submitted on the forms enclosed. Vendors may attach other appropriate information to best evaluate the proposal.
4. Bids must meet the requirements relating to any and all Georgia Department of Education guidelines.
5. Bid price submitted for approval shall include freight, delivery of items, and training of software at the school site specified on the purchase order.
6. Bid shall be awarded as an entire package and not based on individual items.
7. The Cartersville School Board reserves the right to accept or reject any and all Bids.
8. Bidder is to furnish itemized quotations showing the cost of each item, the total price per uniform, and the total price of the entire order.
9. Bidder is to furnish a full time sales representative to handle all details of the order. This includes measuring and servicing, "after the sale".
10. Bidder is to provide name, address and phone number of representative or representatives who are to be responsible for handling the order. In submitting your bid, specify the time required for delivery of the complete order after receipt of all details.
11. Styles referred to by number and the company names are for descriptive purposes only and are not restrictive. The buyer feels that specified styles, material, linings and sundry items are equally available to all reputable manufacturers.
12. Factors to be considered when determining the best value for the buyer are to be quality of the garment, service and responsibility of the company and their representative, as well as price. Low bid is not necessarily to be awarded the contract.

13. Bid must be accompanied by a completed sample uniform in accordance to the exact specifications. Each bidder's interest in meeting these specifications is to be reflected in their willingness to manufacture this pilot sample and to make it available at the school prior to the time and date of the official bid opening. Exact samples are also required to insure that the district can expedite this purchase soon after the award. The sample uniform provided is to be a male size 38 regular. The buyer reserves the right to inspect the workmanship of the sample, its inner construction in particular, and for this purpose will open the lining if necessary.
14. Invoices of items purchased must be sent to the Cartersville School System Attn: **jackie_smith@cartersville.k12.ga.us**.
15. Payment will be made only after delivery and acceptance of every item on the purchase order. The payment will be made in the next pay period after receipt of invoice on either the 15th or last day of the month.
16. Further information regarding the Bid can be obtained by contacting Mr. Robert Steelnack, Band Director, Cartersville High School, at 770.382.3200.

PROPOSAL FORM

Please include this cover sheet as (page 1) of your proposal

Cartersville School System
P.O. Box 3310
15 Nelson Street
Cartersville, Georgia 30120

Gentlemen:

We have carefully examined and fully understand the Instructions to Bidders and other documents found in the specifications as prepared by you.

We propose to enter into a contract to furnish, band uniforms as specified:

Total price of all requested items:

\$

Anticipated Delivery Date:

Name of Company

Signature of Company Representative Authorized to Submit this Proposal

Printed Name of Representative

Business Address/ Street, City, State, Zip Code

Phone Number

Fax Number

Email

INVITATION TO BID

Your company is hereby invited to submit a BID QUOTATION ON THE ITEMS AND QUANTITY, AS DESCRIBED FURTHER IN THIS WRITTEN INVITATION. PLEASE RETURN THE bid form page(s) with your official bid. If you are unable to submit a bid quotation at this time, and if you wish to remain on our list of potential suppliers, simply send us a written explanation.

The deadline for our receipt of your bid is: NOVEMBER 30, 2017

Whereas considerable time and expense has gone into the preparation of the enclosed specifications, deviations are NOT anticipated. DEVIATIONS MUST BE DOCUMENTED. Unless fully documented, such deviations may DISQUALIFY a bidder at the discretion of the BUYER.

In setting forth these specifications it is the intention of the buyer to offer equal opportunity to all bidders. Styles referred to by number and the company name are for descriptive purposes only and are not restrictive. The buyer feels that specified styles, material, linings and sundry items are equally available to all reputable manufacturers.

Bidder is to furnish itemized quotations showing the cost of each item, the total price per uniform, and the total price of the entire order. Any allowance or cash discount for payment within a certain period before or after delivery is to be indicated on the bid; otherwise, it is presumed that payment is to be made on the basis of net 30 days.

The buyer reserves the right to accept or reject any or all bids in the best interest of the buyer. Factors to be considered when determining the best value for the buyer are to be quality of the garment, service and responsibility of the company and their representative, as well as price. Low bid is not necessarily to be awarded the contract.

Bidder is to furnish a full time sales representative to handle all details of the order. This includes measuring and servicing, "after the sale". Bidder is to provide name, address and phone number of representative or representatives who are to be responsible for handling the order.

In submitting your bid, specify the time required for delivery of the complete order after receipt of all details.

SAMPLES - Your bid, to be considered, is to be accompanied by a completed sample uniform in accordance to the exact specifications. Each bidder's interest in meeting these specifications is to be reflected in their willingness to manufacture this pilot sample and to make it available at the school prior to the time and date of the official bid opening. Exact samples are also required to insure that the district can expedite this purchase soon after the award. The sample uniform provided is to be a male size 38 regular.

The buyer reserves the right to inspect the workmanship of the sample, its inner construction in particular, and for this purpose will open the lining if necessary.

CONSTRUCTION AND MANUFACTURING SPECIFICATIONS

A. GENERAL

Coats, trousers, blouses and all major parts of the uniform are made to fit the nearest stock size from the information supplied by the company representative. This is done for a better year to year fitting program and allows more fitting flexibility. Exceptions are made on unusual sizes wherein the garment is cut and produced to the measurements taken by the company representative.

B. LABOR

All garments must be UNION made and shall include the union label. This is to insure consistency and uniform of the manufactured goods. Uniforms made otherwise may have a tendency toward sloppiness and unprofessional tailoring, due to the unskilled cutting and sewing operations.

C. SHIPPING

Uniforms are to be shipped on wishbone style hangers. Hangers are to be hard plastic, not wood. Wooden hangers have a tendency to pick and pull the basic fabric, and they are not acceptable. The hangers must be bent and rounded at the top to allow the shoulder area of the garment to be spread and hung properly. Each uniform must be delivered in its own clear polyethylene bag to prevent soiling. Uniforms must be delivered in 200 lb. Test cardboard wardrobe containers, opening from the front, and having a metal bar reinforcement at the top with clasp to prevent hangers from disengaging from the metal structure. Each carton will be properly marked on the outside, with identification numbers of the uniforms contained in that specific carton.

D. IDENTIFICATION

Each major garment item is to have identification numbers sewn into the individual pieces to allow for quick and easy issuing. Coats, trousers, and blouses are to have woven numerals. Trousers are to include inseam and waist information for future reference; coats shall have chest size and length indicated on a linen ticket. The original order is to include a bound booklet with the numbers of each uniform corresponding to the particular size of that uniform, arranged from the smallest to the largest. Size information shall include chest size, height, weight, and inseam for each uniform. Bound in the identification record shall be a size chart for use as reference for purchase of future uniforms.

E. INSPECTION

All garments are to be carefully inspected before final packing and shipment. All thread ends to be picked and cut and specifications, trim and details to be critically checked for each individual garment before shipment. Buttons to be applied and sewn at that time.

F. VERIFICATION OF FABRIC PROCESSION

Any dacron/wool blend fabric from any vendor must be professional cold water and alcohol sponged, decated, and inspected. Bidder must submit in writing, certification that dacron/wool blend fabric will have undergone this fabric stabilization prior to manufacture of the uniforms. Also, such certification should be submitted in writing by an officer of the bidding company.

The company actually performing the stabilizing process must be indicated, with an individual or officer of said company to contact for verification of processing.

As dacron/wool garments having not undergone such processing can experience significant and excessive shrinkage, bidders not providing such a sponging treatment and certification in this bid will be disqualified.

G. SUSTAINABLE VERIFICATION CERTIFICATE

Any 14 oz Polyester fabrics must be certified by UTrust Verification Program and must be made from ECO-FRIENDLY textile products, developed from sustainable fibers.

A UTrust Verification Certificate must be attached to this bid or RFP Solicitation. This certificate must be signed by an individual or officer for UTrust.

COAT SPECIFICATIONS

1. PATTERNS

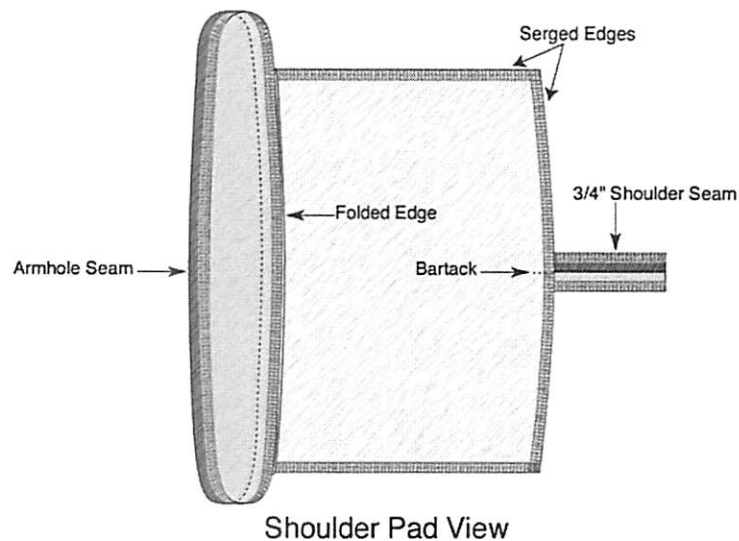
- a. Patterns are to be marked, graded, and cut using a computerized system to insure accuracy.
- b. Patterns are to cover a full range of sizes, including male, female, short, regular, long, and extra long from size 26 to 60.

2. INNERLINING

- a. The innerlining shall consist of heavy grade fusing similar to what is found in men's suits in fashion formal wear. The second layer shall consist of a layer of Milliken indestructible fabric.

3. SHOULDER PADS

SHOULDER PADS



Shoulder pads are high quality, washable, 7 1/2" x 4 1/2", 3/4" thickness, consisting of washable foam materials.

4. SLEEVEHEAD PAD

- a. There is a 1 3/4" sleeve head pad composed of a 65/35 Poly/Cotton woven cover sewn into the armhole of the coat assembly.
- b. It is reinforced with soft white 100% Polyester needle punch filler.
- c. Strips of coat canvas are unacceptable for use as sleeve-head padding.

5. LINING

- a. Coat linings are to be cut from a separate set of patterns designed specifically to fit the particular style of coat. Linings are not to be cut from coat patterns and then cut down.
- b. Lining material is to be the highest quality polyester twill; non-toxic, perspiration resistant, color fast, and non-shrinkable. It is to be fully dry-cleanable.
- c. Its composition is to be 124 warp x 72 fill and it is to meet government specifications.
- d. There is a pleat down the center back in the shoulder area to allow fullness.
- e. The lining is COMPLETELY sewn around the armhole, NOT just tacked.

6. PERSPIRATION SHIELD (see illustration #1)

- a. The perspiration shield is secured in the lower part of the armhole and is approximately 4" square.
- b. It is made of an absorbent wool flannel, consisting of 85% wool and 15% nylon material. It is to be double sponged to prevent shrinkage.
- c. The shield is edged all around with a pre-shrunk bias poly/cotton finishing tape and completely sewn into the armhole area. Merely "tacking" the shield to the lining is not acceptable.

- d. Shields made of scraps from cutting the outer coat whipcord fabric are not acceptable.
- e. Sweatshields will contain Sanogiene Anti-Microbial Protection. Sanogiene is an EPA approved patented technology providing the following properties:
 - 1. Controls and resists odors
 - 2. Retards the growth and action of bacterial odors
 - 3. Mildew resistant
 - 4. Prevents microbes from degrading uniform construction
 - 5. Long-lasting in excess of one hundred launderingsIn addition, the staining, degradation and loss of the performance properties of textile fibers are often the result of microbial attack. Sanogiene finish protects the fabrics from microbial contamination and growth. Sanogiene is an EPA registered product and meets requirements for US anti-microbial registration.

7. POCKETS (see illustration #2)

- a. Any inside pockets are to be cut, sewn, and turned automatically with a double piped lock-stitch machine and reinforced with a non-woven fabric.
- b. Pockets are to be constructed with hidden inside bartacks with welts of the same outer fabric as the coat.
- c. There is a 1 1/2" whipcord fabric extension down into the pocket, from the opening edges.
- d. Pocketing material is to be 70/30 poly/cotton, 50/50 in the warp and 100% poly in the fill.
- e. Pocket is to be "bagged" with no open seams at the bottom.
- f. Pockets made of lining or lightweight material are not acceptable.

8. TAPING

- a. Seams which are subject to usual stress, are to be taped with a preshrunk cross-wound cotton tailoring tape.
- b. Areas to be taped are down the inside coat front, extending around bottom sides and back, and around the armhole. There must be a 3-4" area at the upper back shoulder area of each sleeve seam, where the cloth tape is omitted. This allows proper "Stretch" across the shoulders during arm lift maneuvers.

9. SLEEVES

- a. The sleeve is to be "felled" into the top of the armhole, using a special felling stitch which allows fullness, evenness, flexibility and strength.
- b. The bottom half of the armhole is machine lock-stitched to give the greatest strength in this high stress area.

- c. Sleeves are to be cut utilizing a 60/40 pattern per fine tailoring. They will be pitched forward 3-4 degrees in the armhole to allow for the arm-lift associated with playing a musical instrument.
- d. The cuff, or hem, is to have a generous 2 1/2" turn-under consisting of fabric and lining secured and constructed to allow easy altering of sleeve length. This is done utilizing an "easy alter" chain stitch.

10. **SHOULDER LOOPS**

- a. Shoulder loops are to be die-cut to insure uniformity and are cut in two pieces.
- b. Shoulder loops are to be reinforced on each layer with heavy Pellon.
- c. They are sewn together on the inside, turned, and top-stitched all around the edge for body and durability.
- d. All buttons for attachment of shoulder loop and accessory items will be reinforced with backing buttons.

11. **TRIM**

- a. Coat front trim (braid, welts, appliques, embroidery, etc.) is to be applied only through the outer fabric. That is, it is NOT to be sewn through the chest piece four layer innerlining, nor the polyester twill coat lining. All trim is to be sewn before the lining is joined to the coat.
- b. Any trim using 1/4" unfilled tubular braid is to be applied with a FB or FBN corn straight 2 needle machine, then it is applied in cloverleaves, turned edges or other circular designs. The benefits of such application provide that the trim (A) lays flat to the fabric surface, and that (B) the stitching is equidistant from each edge along the entire border of the trim. Using a single needle stitch sewn twice is not acceptable. Trim applied with only one single needle stitch in the center is not acceptable.

12. **HARD COLLAR (see illustration #3)**

- a. The inner core foundation of the standing collar is .014 Mylar.
- b. There is a laminated layer of non-woven Pellon P15 on the inboard side of the entire foundation.
- c. A stainless steel riveted hook and eye is to be the front closure. The hook and eye are riveted through the Mylar, Pellon and two layers of collar lining material. It is to be placed at the optimum angle to insure proper tension and comfort.
- d. A "sewn" hook and eye is not acceptable.
- e. The collar lining consists of two layers of Burlington Mills Cramerton fabric, which is 65% polyester and 35% combed cotton, pre-shrunk and non-wicking.
- f. Seven male gripper snaps are placed through both layers of the collar lining material. The snaps are supported on the inside by the laminated non-woven Pellon which also

serves as a protective layer between the Mylar and the snaps. Female gripper snaps applied to the collar lining are unacceptable.

- g. The outboard side of the standing collar is to be covered with a whipcord fabric, as specified by the design specifications.
- h. The top edge of the Mylar base is bound with Cramerton fabric and has a finished welted seam on each side. The whipcord fabric is doubled over the top of Mylar base, along with the two layers of collar lining, and stitched along the top edge. This 5-layer construction results in a "beaded" edge and serves as a protection all along the top edge of the liner. This is accomplished with a SINGLE row of locked stitching through the Mylar base.
- i. A single layer of fusing tape or bridle-tape is not sufficient protection in this area and is not acceptable.
- j. The bottom edge of the standing collar is to be sewn through and through, to attach the double layers of Cramerton lining to the outer layer of whipcord. This row of stitching is immediately below the bottom edge of the Mylar foundation.
- k. Construction of the collar in this manner provides the most dimensionally stable garment, without the additional rows of needle holes.
- l. Braid trim, fabric welt, and embroidery are to be applied to the outer fabric of collar before assembly. This prevents sewing the trim "through" the Mylar core with additional rows of needle holes.

13. COLLAR LINER (see illustration #4)

- a. The fabric used in the construction of the washable snap-in, replaceable liners is two layers of VISA treated polyester whipcord. The VISA treatment offers soil release properties in this washable part of the garment.
- b. The liner is to be die-cut in a curve to allow it to lie properly against the neck of the wearer.
- c. There are seven female gripper snaps evenly spaced and secured through both layers of liner fabric. These are to match up with male gripper snaps on collar lining.
- d. The top, bottom and rounded side edges of collar liner is to be bound with a finished binding of non-absorbent Cramerton fabric.
- e. There is to be a bartack at each end of the binding.
- f. The liner is to be positioned to extend 1/8" above the whipcord collar fabric.
- g. Each liner is to be sized to corresponding collar and numbered to match coat size.

14. SOFT COLLAR

- a. Soft collars, lapels, and outer pocket flaps are to be hand shaped and cut according to fine quality tailoring practices.

- b. Bridle tape is to be placed at the lapel roll, to retain smooth lines and afford a permanent shape.
- c. Under-collar felt is to be pre-biased 50% wool/50% Rayon composite.
- d. All edges are to be topstitched (with the exception of satin lapels) through and through, from the facing edge through coat front lapels and collar to the opposite edge. Topstitching is to be 1/8" from edge.

15. SEAMS

- a. Coat is to be completely machine stitched except in areas where specific tailoring requires other methods.
- b. The ends of all seams are to be backstitched not less than 1/4".
- c. Coat back is tailored with either a 2-piece back or 4-piece back, if needed, to facilitate insertion of contrasting color panels, trim, etc.

16. THREAD

- a. Threads for seaming are to be 50/3 cotton wrap core thread, 70/2 poly wrap core thread, or 100/2 poly wrap core thread based on the strength requirements of the type of seam.
- b. All threads are to be heat resistant, vat dyed, sun-fast, dry-cleanable and moisture proof.

17. BUTTONS / BUTTONHOLES

- a. High-quality metal buttons are to be used where specified and are to be attached by sewing, ring and washer, or toggle and washer.
- b. Buttonholes are to be manufactured using the cut-first method. The hole is to be cut-first, and the edge is to be covered with gimp and twist to cover the fabric and inner canvas edge. The back of the buttonhole is to be closed with a bartack reinforcement.

18. ZIPPERS

- a. Zipper is to be heavy-duty brass with an auto-locking pull-slide. Tape is to be 9/16".
- b. Zipper is to be bartacked top and bottom and sewn to facing surface, not sandwiched in between shell fabric and facing.

19. FUSING

- a. Certain trim designs call for added reinforcement. This is to be done with Pellon

8557 engineered dot fusible. It is guaranteed against delamination and dry-cleaning. It is to "tear away" from areas not covered with braid or other trim.

- b. Use of Pellon SF134 as reinforcement for trim is unacceptable.
- c. The entire coat front outer fabric is to be reinforced, in addition to the "traditional" sewn innerlining, whenever looped braid designs are specified.
- d. When sleeve cuff trim is utilized, the lower sleeve is to be reinforced from the cuff bottoms, up as needed.

20. WASHABLE OPTION

- a. Buyer may opt to change the coat specifications to be a washable item. The coat will have washable shoulder pads and will be fully lined. Front inner foundation, sleeve heads, and underarm shields may be omitted.

Illustration #1

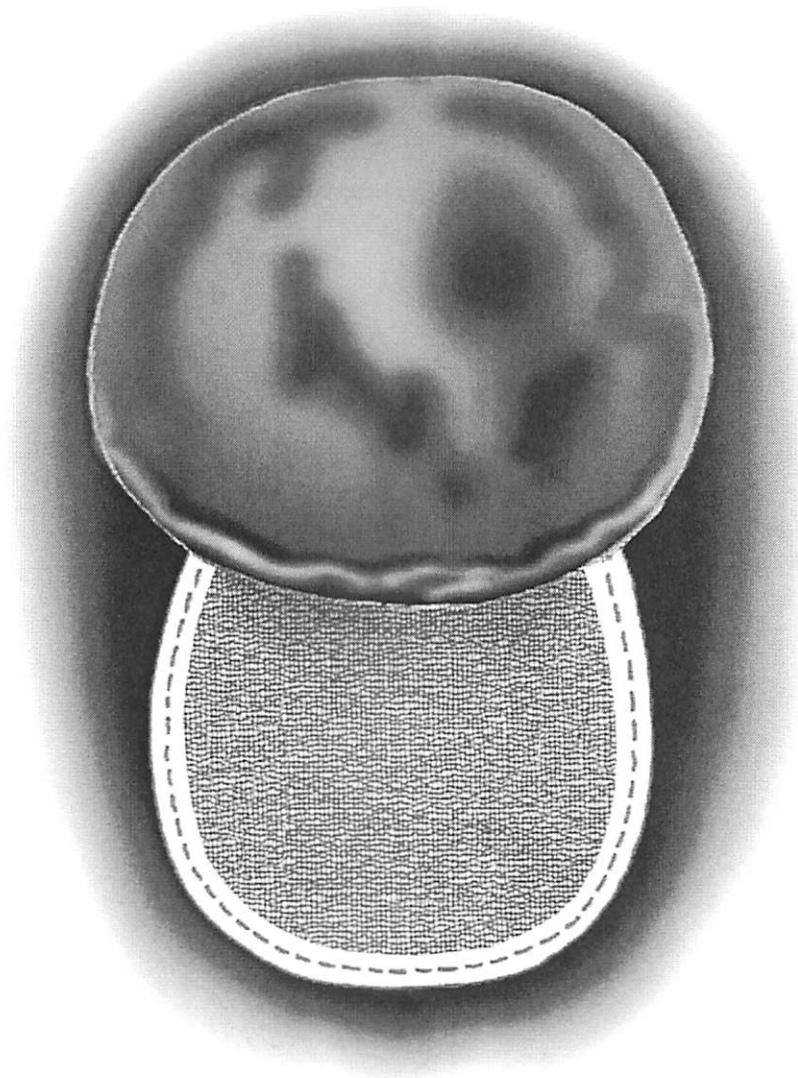


Illustration #2

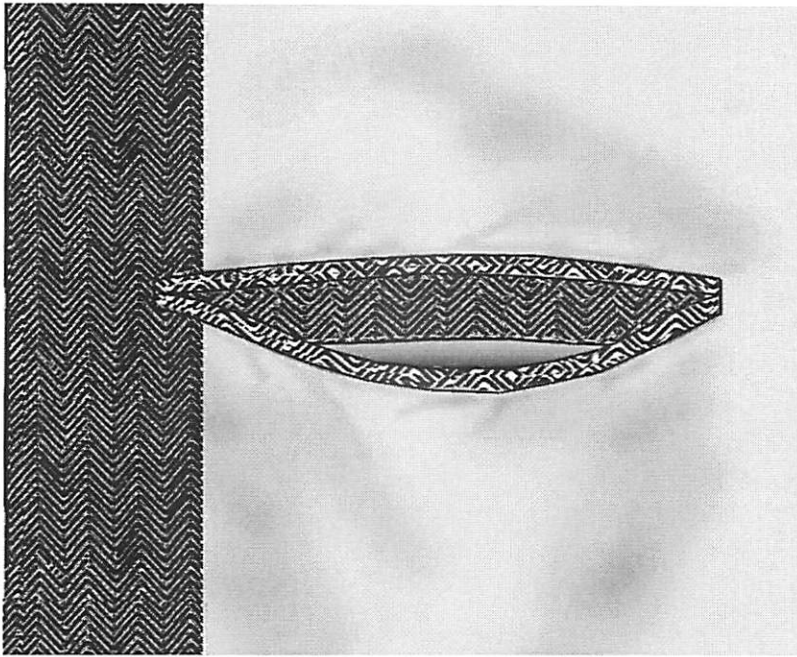


Illustration #3

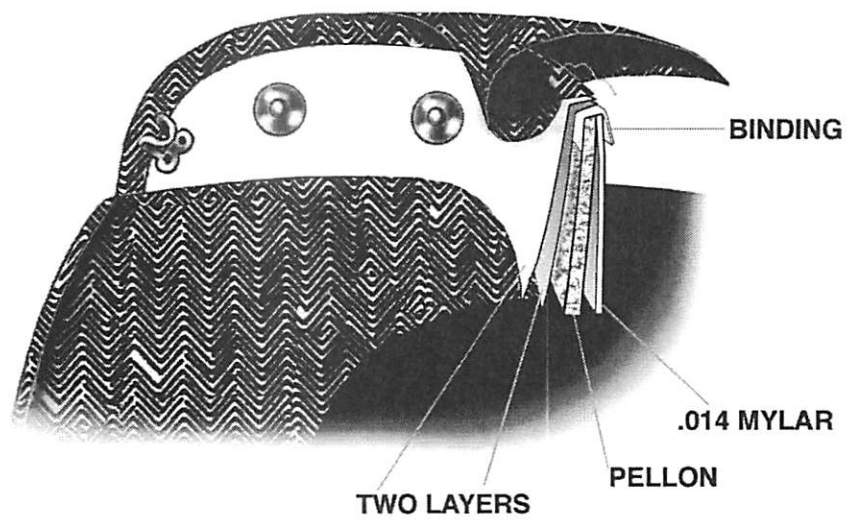
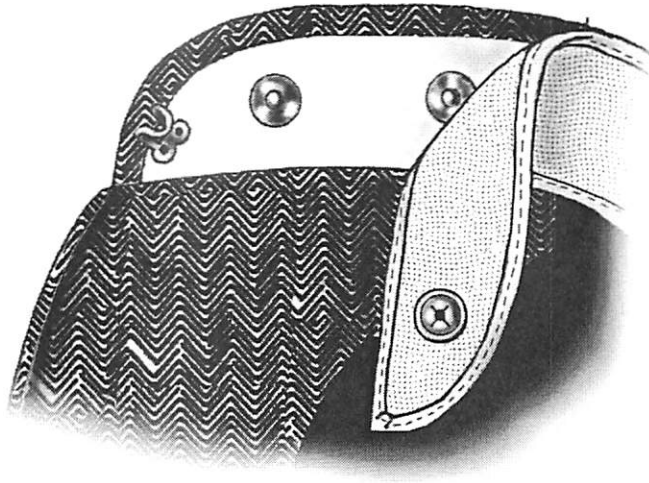


Illustration #4



BIBBER TROUSER SPECIFICATIONS

1. PATTERNS

- a. Bibber trousers are to be cut in a full-length pattern, allowing extra fullness at the waist area to accommodate a generous fit throughout the range of sizes.
- b. They are to utilize both MALE and FEMALE patterns.
- c. There are to be two darts in the seat and waist area, measuring approximately 10" on a 38R sample.

2. SHOULDER STRAPS

- a. Bibber is to be adjustable at the shoulders by means of a one-piece molded indestructible polymer slider.
- b. Slider is to be permanently fixed to the double-ply shoulder straps.
- c. Straps are turned and finished with a lockstitch on each edge, set in 1/8".
- d. Width of shoulder strap is to measure no less than 1 1/2" and be a minimum of 14" in length for maximum adjustability.

3. INNERFACING

- a. The upper portion of the bibber is to have a generous innerfacing front and back will all exposed fabric edges tightly serged to prevent raveling.

4. FRONT CLOSURE

- a. The inside of the right fly is to be lined with a layer of durable polyester cotton material. It is to extend beyond the four-way crotch assembly.
- b. **The left fly is to be reinforced with Pellon SF134W to provide permanent shape retention and durability. It is to be bound with a preshrunk, bias cut, tape for appearance and durability.**
- c. There are to be three bartacks at the base of the fly for additional reinforcement; two vertical bartacks on the lower front fly interior and one horizontal bartack at the bottom of the lower front fly exterior.
- d. The fly zipper is to be SOLID BRASS of Y.K.K. quality. There is to be a #3 hardened brass wire stop at the base of the zipper.
- e. The front fly is to be secured at the top of the waistband with two stainless gripper snaps; placed above the zipper terminal. "Hook flex" is also available, if requested.

5. CROTCH

- a. There is to be a "four-way" crotch reinforcement consisting of 50/50% polyester-cotton pocketing cut on the bias for strength.
- b. There are to be four, two-ply sections, one on each side of the fly, seat seam and inseams.
- c. Crotch area is to be clean finished with no extra fabric extending from tops of inseams.
- d. Trousers having merely a two-way reinforcement or no reinforcement at all, are not acceptable.

6. LEGS

- a. Trouser legs are to be finished at the bottom with a 3" turn under to allow alteration for future growth.
- b. Legs are cut straight down from the knee, resulting in a circumference of 16" at the finished bottom edge (standard 32R size).

- c. The hem is to be taped all around with a pre-shrunk bias polycotton finishing tape, then blind stitched for appearance and ease of alterations. Taping all around provides a clean finished edge for full length use, as well as protecting the fabric edge completely. Simple flat taping with a rayon hem tape is unacceptable.
- d. Striping is centered over the outseam and NOT sewn into the seam. It is to run the full length of the leg, including the turn-up allowance at the bottom edge. It is to be finished "flat" at the cuff turn under edge, not folded under the edge.
- e. The outseam of each trouser leg is to be a triple safety serged seam, or "blue jean" stitch. This type of seam is much stronger than the traditional "busted" seam and adds strength and stability to the "stripe side" of the leg. Flat pressed or "busted" seams in this area are unacceptable.
- f. The inseam of each leg is to be a flat pressed or "busted" seam whereby both ends of the fabric are lockstitched together and pressed back flat. This is necessary to facilitate alteration of the trouser within the seat and upper thigh area.

7. SERGING

- a. All edges of seams and outlets are to be serged in a professional, high quality manner, eliminating the possibility of raveling.

8. THREADS

- a. Threads for seaming are to be 50/3 cotton wrap core, 70/2 poly wrap core, or 100/2 poly wrap core, based on the strength requirements of the type of seams.

9. POCKETS

- a. FOB watch pockets, when specified, are to be the same pre-creased pocket and are to be bartacked at the two upper corners.
- b. Pocketing material is to be 70/30 poly cotton; 50/50 in the warp and 100% poly in the fill.
- c. Pockets constructed in a "sandwiched" or "bagged" fashion are unacceptable.

10. ADJUST-A-HEM TM

- a. Bibber Trousers will have Adjust-a-Hem TM snap tape of 22 alternating, riveted male (11) and female (11) gripper snaps.
- b. Heavy-duty polyester tape 14" in length to give over 20" of adjustability for each bibber leg.

- c. Direct sewn over the turn back of the each leg panel to minimize 'impression showing' on the finish side.

HEADWEAR SPECIFICATIONS

Cover Side Bodies

- * One piece standard band fabrics
- * Computer graded, marked and cut
- * Double reinforced back seam from top to bottom .75" seam
- * All seams single needle lock stitch (301 lock stitch)
- * 0.011" Ht-38 monofilament and Tkt. 70 threads at 5-7 S.P.I.
- * Sewn construction to attach outer cover to inner shell
- * No brads or staples in shell to avoid cracking, sharp edges or wearers discomfort
- * 1 piece #985 expanded support PVC marshmallow vinyl
- * Computer graded, marked and cut
- * Double reinforced back seam from top to bottom
- * All seams single needle lock stitch (301 lock stitch)
- * 0.011" Ht-38 monofilament and Tkt. 70 threads at 5-7 S.P.I.
- * Sewn construction to attach outer cover to inner shell
- * No brads or staples in shell to avoid cracking, sharp edges or wearers discomfort
- * Fused for Embroidery decoration only #4310 Thermal bond Non-woven 100% polyester, 1.8oz/sq. yd., Polyamide Dot coating

Cover Top

- * 1 piece standard band fabrics or #985 vinyl
- * Computer graded, marked and cut
- * All seams single needle lock stitch (301 lock stitch)
- * 0.011" Ht.-38 monofilament thread 8-10 S.P.I.

Top Band Straight

- * Band Fabric, strip cut to 1.75" to finish 1.125"
- * .375" turn under on finished edge
- * All seams single needle lock stitch (301 lock stitch)
- * 0.011" Ht-38 monofilament or Tkt. 70 thread at 5-7 S.P.I.
- * .75" back seam for added strength
- * #985 expanded support PVC marshmallow vinyl
- * Strip cut to 1.75" to finish 1.125"
- * 0.011" Ht-38 monofilament or Tkt. 70 thread at 5-7 S.P.I.
- * .75" back seam for added strength

Bottom Band Straight

- * Band fabric, strip cut to 1.75" to finish 1"
- * .375" turn under on both edges to finish 1"
- * All seams single needle lock stitch (301 lock stitch)
- * 0.011" Ht-38 monofilament or Tkt. 70 thread
- * Attach bottom band to inner shell 5-7 S.P.I.

- * Bottom band end tucked in and sewn across edge 3 times to prevent pulling out or fraying
- * Finished edge turn under 8-10 S.P.I.
- * Attach to inner shell at bottom to cover all attach visor stitching. Sweatband stitching and outer cover stitching
- * #985 expanded support PVC marshmallow vinyl
- * Strip cut to 1.75" to finish 1.125"
- * .375" turn under on bottom edge
- * All seam single needle lock stitch (301 lock stitch)
- * 0.011" Ht-38 monofilament or Tkt. 70 thread
- * Attach bottom band to inner shell 5-7 S.P.I.
- * Finished edge turn under 8-10 S.P.I.
- * Attach to inner shell at bottom to cover all attach visor stitching, sweatband stitching and outer cover stitching

Suspension Standard Vinyl Sweatband

- * One Piece #985 expanded support PVC marshmallow vinyl – white or black
- * Computer graded, marked and cut
- * Finished hat sizes: X-Small, thru X-Large
- * Metal grommet reinforced, lace drawstring holes for long lasting wear ability
- Polypropylene tipped extra long 32" polyester .09375" round drawstrings, white/black depending on suspension vinyl color

Standard Visors

- * High-density polyethylene, ultraviolet inhibitor, pigment stabilized color matched. Minimum normal wall thickness .060"
- * White, navy, red, black, green and royal
- * Sewn to the inner shell using single needle lock stitch (301 lock stitch)
- * Tek 70 thread at 5-7 S.P.I.

Visor Trim

- * Visor is bound with a 8 ga. 1% metallic polyester film 99% PVC film vinyl edge guard in gold or silver
- * Sewn with a single needle lock stitch (301 lock stitch)
- * 0.011" Ht-38 monofilament thread at 5-7 S.P.I.
- * Cut size 1.125" to finish as .5" binding

Hardware Button

- * Two (2)
- * Metal, lyre, or stipple 45 ligne, prong back shako button, nickel or gilt

Chin Strap

- * .75" PVC vinyl die cut size with 12 holes punched for adjustments and buckle
- * Black, Clear, Navy, and White
- * .75" steel roller bar buckle, gold or silver attached to strap with a .1875" brass grommet

Front Strap

- * REFLECTS or iBand
- * High Density Polyethylene
- * Vacuum metallized aluminum or gilt
- * Clear top coat for protection and shine
- * Pre formed holes for attaching to shell

Emblem

- * Hi impact polystyrene
- * Vacuum metallized aluminum or gilt
- * Clear top coat for protection and shine
- * Two (2) .1875" molded back posts with metal snap fasteners for a secure attachment to the inner shell

Vent

- * .5" 7030 BRASS 6 slotted 3 prong vent positioned through a .4375" hole drilled in inner shell

Plume Socket

- * High density polyethylene, minimum normal wall thickness .040"
- * 3.75" or 5.25" long x .625" wide attached with a .375 brass grommet and a steel washer to the inner shell

Hook

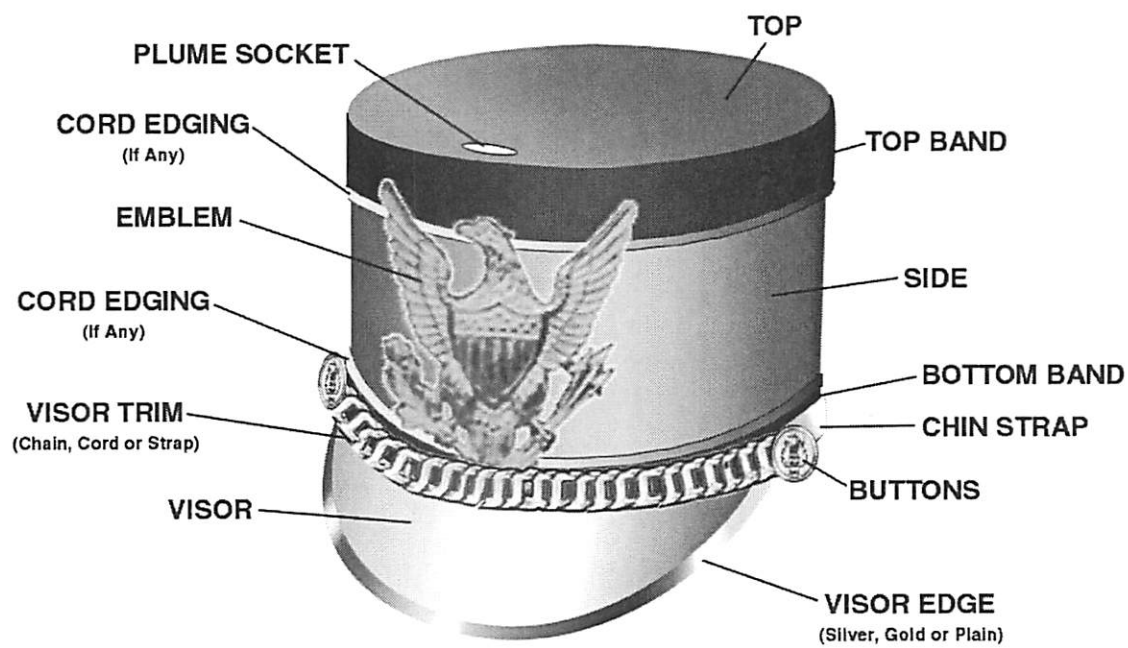
- * D175 brass small hook to hold chin strap
- * 7030 brass large hook for plume

Plume

- * Feathers are by products of foreign and domestic production, vat dyed utilizing the latest technology in water and mineral based non-toxic dye products, wired mounted on a plume wire
- * Silver or gold cup with shako wire mount
- * Plastic plumes, high quality foil and Mylar composite, machine cut, water proof and wrinkle resistant.

Standard Plastic-Pak

- * Molded, calcium filled polypropylene homopolymer, black minimum normal wall thickness .110"
- * Two (2) molded replaceable latches, built in hand grip, continuous hinges, 6-added feet for stable standing recessed bottom for stable stacking, inter-locking top and bottom for secure closing. Extra roomy to accommodate all hats plus space for plume



UNIFORM MANAGEMENT SYSTEM

The band uniform order is to be accompanied by a Uniform Management System program with the following features:

Customer information is available via:

- Uniform Management System program – Cloud Based
- Customer Data – Cloud Based

The Uniform Management System will manage student information regarding the assignment of band uniforms and is alterable on a continuing basis as sizing needs change. The program will contain an AUTO-ASSIGN feature which automatically assigns uniform pieces to the students based on their entered measurements. In addition, the student database will include full contact information for student and guardian, and will possess the ability to generate address labels and garment bag identification tags. The system will also produce student uniform rental/usage agreements as per needed. The software will be compatible with Microsoft Windows XP, Microsoft Windows Vista, and Apple Mac OS X (PowerPC and Intel). The Uniform Management System must provide ONLINE/TELEPHONE technical support FREE OF CHARGE. Software updates will be available 24 hours a day, 7 days a week via the internet site.

DESIGN & STYLING SPECIFICATIONS

CARTERSVILLE HIGH SCHOOL-CARTERSVILLE, GA

BAND:

COAT STYLE: I436 - NC

QUANTITY: 170

COAT FABRIC: Milliken-RejuviTex 14 oz., Milliken-'Perform-In' 11.5 oz.

SHADE: COAL BLACK, IVORY (14 oz), Bright Purple (11.5 oz)

COAT CLOSURE: Concealed Center Back Brass YKK Zipper

FRONT TRIM:

Special - Wide shoulder, split color coat, split color sleeves. Fused. Coat bottom to come to extreme sharp point. Upper portion of coat front and back of RejuviTex Ivory, stopping approximately 2-1/2" below collar, remainder of coat front and back of 4892-8549 Bright Purple. Set on color split, 1/2" wide welt of Pro-Twill-15 Black. Set on upper left shoulder, special shaped welt of gold lahm, edged on sides and bottom of 1/4" wide welt of Pro-Twill-15 Black. Welt to set flush to collar and stopping approximately 1-12" from shoulder seam, outside edge to have a slight curve. Set down approximately 1-1/2" from color split, on left side, curved shaped welt of gold lahm, stopping approximately 1-1/2" above angled coat bottom, outside edge to have slight curve. Edge top and bottom of welt, 1/4" wide welt of Pro-Twill-15 Black. Add strip of Velcro under left side of coat front for drape attachment.

COLLAR TRIM:

Squared Hard collar per construction specifications for such. No collar liner. Line inside of collar with Black. RejuviTex Coal Black, Bind edges of collar of Perform-In- Bright Purple. Set flush to binding, C-8 1/4" row of Gold Metallic braid. Add heavy duty hook and eye.

SHOULDER LOOP FABRIC: NA

SHOULDER TRIM: Curved split color sleeves. Upper portion of front sleeve, stopping below elbow of RejuviTex-IVORY, remainder of RejuviTex COAL BLACK. Set on inside front of sleeve, special shaped curved welt of Perform-In 8549 Bright Purple. Back of sleeves to match up w/ color split on coat, upper portion of RejuviTex-IVORY, remainder of sleeve of

RejuviTex-COAL BLACK. Special Embroidered "C" in field of 4 hurricane flags (arranged in a square in background, flags turned outward from letter) in ecru-tint thread to appear as a tone-on-tone effect.

COAT BACK TRIM:

Concealed center back brass zipper w/ (3) snaps to secure. Upper portion of coat back of RejuviTex-IVORY, stopping approximately 2-1/2" below collar, remainder of coat front and back of Perform-In Bright Purple. Set on color split, 1/2" wide welt of Pro-Twill 15 Black.

CUFF:

Curved split color sleeves. Upper portion of front sleeve, stopping below elbow of RejuviTex-IVORY, remainder of RejuviTex-COAL BLACK. Set on inside front of sleeve, special shaped curved welt of Perform-In Bright Purple. Back of sleeves to match up w/ color split on coat, upper portion of RejuviTex-IVORY, remainder of sleeve of RejuviTex-COAL BLACK. Press and fuse cuffs.

SPECIAL FEATURE: Adjust-a-Hem TM. Each coat shall include Sanogiene-technology sweat protection.

TROUSER STYLE: 569 Jumpsuit Bibber.

MATERIAL: Milliken-RejuviTex 14 oz. SHADE: COAL- BLACK

POCKETS: (1) right FOB on performer's hip STRIPES: NONE

FEATURES: Woven ID with washable ticket and Adjust-a-Hem TM.

HEADWEAR:

STYLE: 30-1 flat top.

TOP: 985-Black

SIDES: Split (see material description)

TOP BAND: OMIT

BOTTOM BAND: 985-Black

BUTTONS: Gilt 1/2 ball w/ prong

VISOR: Black, no mylar

CHAIN: Gilt iBand

CHIN STRAP: Black w/Gilt Hardware

MATERIAL: Split color shako. Back half of shako, from side button to side button of RejuviTex-COAL BLACK. From Right side button extending to just past center front of Perform-In, Bright Purple. Set flush to purple and extending to left side button of Gold Lahm. Set on purple/gold color split, 2" wide welt of Pro-Twill-15 Black w/ 3/8" welt of RejuviTex-IVORY set superimposed thru the center.

ORNAMENT: Special (see above)

PENDANT DRAPE: Special, pleated hip drape. Front portion of cape of Perform-In, Bright Purple, reversible to Gold Mystique. Drape should attach to under left front of coat, set in approximately 1" from center point and stopping at side seam. Attach with Velcro.

SHAKO BOXES: Black

Plasti-pak box accommodates helmets and all shakos up to 6.25". It has an integrated handle with 2 latches, and is interlocked, stackable with a innovative recessed oval. The box also can stand up on end due to its integrated foot tabs. It has ample interior space to include a plume (standard sizes) with the headgear.



PLUME: 14" Bright Purple French Upright with Gilt Mylar and Cup.

GARMENT BAGS:

STYLE: 47" BAG w/2 POUCHES (Black)

This durable 210 Denier nylon protects your uniform. The quality construction of this durable nylon bag includes: 28" x 47" overall size; a convenient full front 40-inch zipper with bound edges; a top opening for hangers; a bottom vent; two outside zipper compartments on the backside, one 14" long x 28" wide and a second, a shoe compartment 15" long x 14" wide; full double needle construction; convenient handles at the top and bottom for easy carrying; right edge clear ID card window.

Imprint on left bag to match upper sleeve "C in 4 Hurricane Flag" embroidery. 1-color (buyer's choice)

DEVIATION FORM

In the event that the undersigned Bidder intends to deviate from the specifications by utilizing any materials, items, treatments, finishes, inner construction, tailoring details, etc., contrary to those listed as standards in the specifications, the bidder is to fully document and list each deviation in complete detail including reasons for the deviation. General statements are not acceptable. Furthermore, these deviations are to be approved in writing.

If no deviations are submitted, the bidder assures the buyer of full compliance with the specifications and conditions, and assures the buyer that samples accompanying bid meet all construction specifications.

If deviations are found on said sample, and not listed, the bidder is to be disqualified!

Company _____	Signed _____
Date _____	Title _____